

## Installation of a Welded Pipe String Nüttermoor Cavern Storage



**Project Description:** New construction of 3 gas caverns (K19, K20, K21)

**Scope of Work:** Welded pipe installation of the last cemented pipe string incl. base flange  
Material: API 5 CT J 55/K55  
Dimensions: 13 5/8" / 18 5/8"  
Wall thickness 11.9 – 15.1 mm

**Special Features:** Prefabrication of double segments on shop grounds in Sande/Whv, 24-hour shift work

**Contractor:** PPS, Business Unit WINTER ROHRBAU, Sande/Whv  
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**Customer:** EWE Corporation, Oldenburg Germany